



HIND ERS 21

PRODUCT DATA SHEET

LOW VISCOSITY HIGH STRENGTH INJECTABLE GROUT

DESCRIPTION

Hind ERS 21 is a two component solvent free low viscous fast curing epoxy resin system comprising of **Component A (Resin)** and **Component B (Hardener)**. It is designed especially for pressure injection into concrete for carrying structural repairs and base plate grouting. **Hind ERS 21** is supplied in pre-measured quantities, and conforms to **BS-6319**.

USES

Hind ERS 21 is ready to use for pressure injection into concrete for structural repairs and filling up gaps in base plate in bridges, factory shed etc. The system possess the properties like low viscosity, non-shrink, free flowing and pourable, hence it find various usages in sealing of crack through injection operation, in expansion joint, floor joint, pavement joint and base plate grouting, etc.

ADVANTAGES

Hind ERS 21 is very useful in concrete such as

- It can be injected into extremely fine cracks and small cavities.
- It has high compressive strength, tensile and flexural strength.
- Excellent bonding and adhesion.
- For filling up gaps of small height between Concrete & Base Plate.
- No shrinkage during curing.
- Like all epoxy resin system it has high chemical resistance.
- Cured material is not brittle and remains slightly flexible.
- Reduce thermal expansion co efficient thus improves thermal conductivity.

APPLICATION

Surface Preparation: Before application surface preparation is important, surface should be cleaned, dry, free from loose particles, oil, grease or other foreign materials, injection nipples are fixed in a square grid maximum 500 to 800 mm c/c depending on the cracks and nature of concrete, if required for effective treatment, the grid may be reduced. Before the injection starts all cracks and crevices are to be sealed with **Hind ERS 21** mortar and surface sealing is to be done for other porous areas.

Mixing:

Mix 1 part by wt of **Component B (Hardener)** with 2 parts by wt of **Component A (Resin)** i.e. **Mixing Ratio = Component A: Component B = 2:1 (by wt)**. Mix at least 5 minutes to uniform color without any streak using a drill and paddle mixed (speed 200 RPM) so as to avoid any entrapped air. Comp B is to be poured in Comp A and stirred gently.

Injection: The grout mixture should be pumped by a positive displacement plunger type pump. Inject at slow and even pressure through the injecting nipples till refusal or when the grout oozes out from nipple immediately adjacent to or above the one being injected.

Cleaning:

Clean all tools & equipment immediately after use with, Xylene, Toluene or suitable solvent.

PROPERTIES

Aspect	Light amber
Mixed ratio	(Resin) Comp A: (Hardener) Comp B = 2:1 (by wt)
Density	1070 to 1090 kg/ m ³
Pot life	60 minutes at 27 °C
Compressive strength at 27 °C	35N/ mm ² (min) in 24 hrs. 80 N/ mm ² (min) in 7 days.
Tensile strength at 27 °C	15 – 20 N/ mm ² in 7 days.
Flexural strength 27 °C	30 – 40 N/ mm ² in 7 days.
Shrinkage	Practically no shrinkage.
Chemical resistance	Chemically resists by wide range of chemicals and oils.

PACKING

3, 6, 12 Kg Kit or as required.

SHELF LIFE

12 months if it is in unopened condition. Should be stored in a cool dry place away from direct sunlight.

HANDLING PRECAUTION

Hind ERS 21 is non-toxic but ingestion is to be avoided. Any splashes to the skin must be washed with water. If contact with eyes occurs, wash well immediately with water and seek medical advice.

Note:

- Hindcon Chemicals maintains a team of technically trained professionals to provide full support to your problems in construction, and recommend the correct product to suite your specific requirements. Our authorized applicators can attend your site for application of the products.
- The content of the Technical datasheet are for general information and guideline. The results shown here are generated from our laboratory or from our site experiences.
- Qualities of our products are maintained as per ISO9001:2008 recommendations and continuous researches. The behavior can change as per the prevailing conditions at the time of applications.
- Since **HINDCON CHEMICALS LIMITED** has no control over the use to which the users may put the material, it does not claim or warrant that in the user's particular circumstances, the result that the user will obtain from the product will be the same as those described in this communication or that the user will find the information or recommendations complete, accurate or useful. The client must test and ascertain the safety and fitness for the product for use.

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